



american coating technologies
www.amcoating.com

AM 016 Water Based Epoxy Slip Resistant

Product Description

AM 016 is a two component plus aggregate water based epoxy SLIP RESISTANT that exhibits characteristics for chemical resistance, abrasion resistance, and substrate penetration rivaling solvent base products.

Solids By Weight:

Mixed= 53% (+ / - 2%) (Liquids – excluding aggregate)

Solids By Volume:

Mixed= 41% (+/- 2%) (Liquids – excluding aggregate)

Volatile Organic Content:

Part A= 1.2#/gallon, Part B= 0.0 #/gallon; the mixed liquids have a VOC of 1.01 pounds per gallon

Standard Colors:

Off white, light gray, medium gray, tile red, and beige.

Recommended Film Thickness:

10-14 mils per coat wet thickness (yields 4-6 mils dry)

Coverage Per Gallon:

114-160 square feet @ 10-14 mils wet thickness (A three gallon kit yields 330-464 square feet)

Packaging Information:

3 gallon kit= 2 gallons part A plus 0.5 gallons part B and 12.4 pounds of aggregate packaged in a five gallon mixing pail. (volumes and weights are approximate)

Mix Ratio:

20.5 pounds (2 gallons) part A to 4.25 pounds (.50 gallons) part B with 12.4 pounds specially graded aggregate (weight and volumes approximate)

Shelf Life:

1 year in unopened containers

Finish Characteristics:

Satin gloss non-slip texture

Abrasion Resistance:

Taber abrasor CS-17 calibrase wheel with 1000 gram total load and 500 cycles = 54 mg loss

Impact Resistance:

Gardner Impact, direct = 50 in. lb. (passed)

Flexibility:

No cracks on a 1/8" mandrel

Adhesion:

425 psi @ elcometer (concrete failure, no delamination)

Viscosity:

Mixed= 1,700-2,500 cps (including aggregate) (typical)

Dot Classifications:

Not regulated

Cure Schedule: (70°)

Pot life – 1 gallon volume	1.0-1.5 minutes
Tack free (dry to touch)	5-8 hours
Recoat or topcoat	7-10 hours
Light foot traffic	16-24 hours
Full cure (heavy traffic)	2-7 days

Application Temperature:

55-90 degrees F with relative humidity below 75%

Chemical Resistance:

Reagent	Rating
Acetic acid 5%	B
Xylene	B
MEK	A
Gasoline	B
10% sodium hydroxide	C
50% sodium hydroxide	B
10% sulfuric	B
10% hydrochloric acid	B
20% nitric acid	A
Ethylene glycol	C

Rating key: A - not recommended, B - 2 hour term splash spill, C - 8 hour term splash spill, D - 72 hour immersion, E - long term immersion. NOTE: extensive chemical resistance information is available through your sales representative.

Recommended For

Recommended for slip resistance of concrete. This product is suitable for bare foot traffic such as in locker rooms, plants or other areas where slips could occur.

Primer:

None required

Topcoat:

Optional – Many products are suitable as topcoats including multiple coats of this product. For added chemical resistance, color stability or UV stability, topcoat with a suitable aliphatic urethane.

Limitations:

Color may be affected by high humidity, low temperatures, chemical exposure or sodium vapor lighting.

Product will yellow in the presence of UV light.

For best results use a 1/4" nap roller

Slab on grade requires moisture barrier.

Substrate temperature must be 5 ° F above dew point.

All new concrete must be cured for at least 30 days.

Product color will vary from batch to batch. Therefore, use only product from the same batch for an entire job location.

Light or bright colors (off white etc.) may require multiple coats or a topcoat to achieve a satisfactory hide, depending on the substrate.

Physical properties listed on this technical data sheet are typical values and not specifications.

See reverse side for application instructions.

See reverse side for limitations of our liability and warranty.

AM 016 Instructions:

- 1) PRODUCT STORAGE:** Store product in an area so as to bring the material to normal room temperature before using. Continuous storage should be between 60 and 90 degree F. Keep from freezing.
- 2) SURFACE PREPARATION:** Surface preparation will vary according to the type of complete system to be applied. For a one or two coat thin build system (3-10 mils dry) we recommend either mechanical scarification or acid etching until a suitable profile is achieved. For a complete system build higher than 10 mils dry, we recommend a fine brush blast (shot blast). All dirt, oil, dust, foreign contaminants and laitance must be removed to assure a trouble free bond to the substrate. A test should be made to determine that the concrete has an appropriate vapor barrier. This can be done by placing a 4' X 4' plastic sheet on the substrate and taping down the edges. If after 24 hours, the substrate is still dry below the plastic sheet, then the substrate does not show signs of eventual hydrostatic pressure problems that may later cause disbonding. However, this product can be applied to a damp floor as long as there are no standing puddles.
- 3) PRODUCT MIXING:** This product comes pre-packaged by weight. Kits should be mixed in their entirety. If partial kits are to be used, refer to the front of this technical data for proper weight mix ratios. After the two parts are combined, mix well with slow speed mixing equipment such as a jiffy mixer until the material is thoroughly mixed and streak free. This product is an emulsion product and should be mixed well before using. Periodically, remix to insure aggregate distribution consistency. Improper mixing may result in product failure.
- 4) PRODUCT APPLICATION:** The mixed material can be applied by brush or roller. Maintain temperatures within the recommended ranges during the application and curing process. Apply material with relative humidity within the parameters shown on the technical data. When the end of the pot life has been reached, you will find that the material becomes hard to apply and will actually tend to roll back up onto the roller. Do not try to continue application when the coating has reached this step.
- 5) RECOAT OR TOPCOATING:** If you opt to recoat or topcoat this product, you must first be sure that all of the solvents and water have evaporated from the coating during the curing process. The information on the front side are reliable guidelines to follow. However, it is best to test the coating before recoating or topcoating. This can be done by pressing on the coating with your thumb to verify that no fingerprint impression is left. If no impression is created, then the recoat or topcoat can be started. Always remember that colder temperatures will require more cure time for the product before recoating or topcoating can commence. Before recoating or topcoating, check the coating to insure no epoxy blushes were developed (a whitish, greasy film or deglossing). If a blush is present, it must be removed prior to topcoating or recoating. Many epoxy overlays and coatings as well as urethanes are compatible for use as a topcoat for this product as well as multiple coats of this product.
- 6) CLEANUP:** Use PM solvent
- 7) SURFACE CLEANING:** Caution! Some cleaners may affect the color of the floor installed. Test each cleaner in a small area, utilizing your cleaning technique. If no ill effects are noted, you can continue to clean with the product and process tested.
- 8) RESTRICTIONS:** Restrict the use of the floor to light traffic and non-harsh chemicals until the coating is fully cured (see technical data under full cure). It is best to let the floor remain dry for the full cure cycle.

NOTICE TO BUYER: DISCLAIMER OF WARRANTIES AND LIMITATIONS ON OUR LIABILITY

We warrant that our products are manufactured to strict quality assurance specifications and that the information supplied by us is accurate to the best of our knowledge. Such information supplied about our products is not a representation or a warranty. It is supplied on the condition that you shall make your own tests to determine the suitability of our product for your particular purpose. Any use or application other than recommended herein is the sole responsibility of the user. Listed physical properties are typical and should not be construed as specifications.

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